

INSTALLATION MANUAL

TRANSFER TANK

Level of Difficulty

Easy

Parts List*

- 1 Transfer tank
- 2 Key (only supplied with combo models)
- 1 Filler neck and cap
- 1 Drain plug, 3/8"

* Hardware not included. You must purchase your own hardware to install this tool box.

Tools Required

Drill	Drill bit, 3/8"
Ratchet	Socket set
Tape measure	Marker

Torque Specifications*

M6 bolt 3 ft-lbs. M8 bolt 7 ft-lbs. M10 bolt 16 ft-lbs. M12 bolt 28 ft-lbs. 1/4" bolt 3 ft-lbs. 5/16" bolt 7 ft-lbs. 3/8" bolt 16 ft-lbs. 7/16" bolt 20 ft-lbs.			
M12 bolt 28 ft-lbs. 1/4" bolt 3 ft-lbs. 5/16" bolt 7 ft-lbs. 3/8" bolt 16 ft-lbs.		M6 bolt	3 ft-lbs.
M12 bolt 28 ft-lbs. 1/4" bolt 3 ft-lbs. 5/16" bolt 7 ft-lbs. 3/8" bolt 16 ft-lbs.	tric	M8 bolt	7 ft-lbs.
M12 bolt 28 ft-lbs. 1/4" bolt 3 ft-lbs. 5/16" bolt 7 ft-lbs. 3/8" bolt 16 ft-lbs.		M10 bolt	16 ft-lbs.
5/16" bolt 7 ft-lbs. 3/8" bolt 16 ft-lbs.		M12 bolt	28 ft-lbs.
B 3/8" bolt 16 ft-lbs.		1/4" bolt	3 ft-lbs.
		5/16" bolt	7 ft-lbs.
		3/8" bolt	16 ft-lbs.
		7/16" bolt	20 ft-lbs.
1/2" bolt 28 ft-lbs.		1/2" bolt	28 ft-lbs.

* Above specifications are general guidelines. If purchasing hardware use the torque specifications provided with that hardware.

Maintenance

For polished, gloss and other smooth finishes, polish may be used to clear small scratches and scuffs on the finish.

Mild automotive detergent may be used to clean the product. Do not use dish detergent, abrasive cleaners, abrasive pads, wire brushes or other similar products that may damage the finish.

Product Registration and Warranty

CURT Group stands behind our products with industry-leading warranties. Provide feedback and help us to improve our products by registering your purchase at: warranty.curtgroup.com/surveys

▲ DANGER

Danger of explosion. Do not use this product for storing or transporting flammables, explosives, hazardous materials or hazardous waste, such as containers of gasoline, solvents, gun powder, dynamite, propane tanks, acetylene tanks and cutting torches.

This tank is DOT-compliant for transporting Class 3 combustible fuels only, such as diesel. The tank is not approved for transportation of flammable fuels, such as gasoline, and should never be connected to a vehicle's fuel system or used as an auxiliary fuel tank.

Leaking fuel system are a fire and explosion hazard.

⚠ WARNING

Never exceed the vehicle manufacturer's recommended capacity.

Before drilling into your truck bed, check under your vehicle to ensure the drill location does not puncture, cut or obstruct any brake or fuel fluid lines, electrical wires, fuel tanks, etc. Precaution must be taken that all fasteners near the fuel tank do not create the possibility of fuel tank puncture or other damage during a collision.

This product can reduce the driver's ability to clearly see roadways, vehicular or pedestrian traffic and other objects through the rear and side windows of the vehicle, which may cause an accident. Extra precaution should be taken when driving a vehicle with this product.

Tank must be vented at all times. Remove vent cap with caution.

Must use automatic shut off nozzle (not provided).

Do not interfere with factory-installed safety equipment.

Representative Product Photos (your specific tank may vary in style, size or finish)



NOTICE

Do not pressurize tank.

Must use a fuel filter.

Tank to be lifted only when empty.

For private use only. Tank is not intended to be used commercially.

Tank does not meet the code of federal regulations title 49 (chapter iii [393.65, 363.67]). Tank is not to be used as an auxiliary tank.

Tank must be securely bolted to bed of vehicle.

Tank not compatible with diesel exhaust fluid (DEF) or other corrosive materials.



NOTICE

Before you begin installation, read all instructions thoroughly.

Proper tools will improve the quality of installation and reduce the time required.

To help prevent damage to the product or vehicle, refer to the torque specifications when securing hardware during the installation process.

Do not use this product for purposes other than those for which they were designed. Never modify this product.

Consult your dealer if you have any questions regarding the installation, operation, use and limits of this product.

Treat or seal all fasteners and exposed metal in any holes drilled in vehicle to prevent corrosion.

▲ DANGER

Danger of explosion. Do not cut, weld or drill into the tank. Doing so could result in serious injury or death.



Step 1

WARNING

Before drilling into your truck bed, check under your vehicle to ensure the drill location does not puncture, cut or obstruct any brake or fuel fluid lines, electrical wires, fuel tanks, etc. Precaution must be taken that all fasteners near the fuel tank do not create the possibility of fuel tank puncture or other damage during a collision

Push the tank up to the truck cab and center it side-to-side. Make sure the tank is fully supported by the truck bed floor.

Use the mounting brackets as a guide to mark holes in the truck bed floor. Remove the tank and drill 3/8" holes in the marked locations.





Step 2

Place the tank back in the bed of the truck and align the drilled holes with the mounting brackets. If any holes fall between the ribs on the truck bed floor, spacers will be required between the floor and mounting bracket for proper installation.

Before securing to the bed of the truck ensure the tank is level. Secure the mounting brackets to the truck bed with a hex bolt, two flat washers, one lock washer and one nut in each hole. Do not over tighten the hardware.

Attach the filler neck and cap.

▲ DANGER

Make sure the transfer tank and pump are grounded to avoid static charge. Static build-up can result in explosion.

Step 3

CAUTION

Ensure all knobs, bolts, screws, straps and locks are firmly secured before every trip. Periodically re-tighten and inspect all components for signs of wear, corrosion and fatigue.

With the transfer tank installed, periodic inspections should be performed to ensure all mounting hardware remains tight.

To protect your investment, see the 'Maintenance' section on page 1.

Congratulations on the installation of your new UWS transfer tank.





